

Work Order ID 140328

Tuesday, December 22, 2015 7:33:13 AM

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Item ID: D205-563-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Dual Cargo Mirror Installation
 Start Date: 12/22/2015 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 12/22/2015 Req'd Qty: 2.00 ***2*** Customer:
 Reference:

Approvals: Process Plan: MUS Date: DEC 22 2015 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2161	B2								
IIN-D212-580-1	<u>A B</u> <u>116-01-05</u>								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPPD205-563-041 CHG004								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

MUS 16-01-04
 2
 2X
 DAS 28
 9-89
 JAN 01 2016

Y2
 DAS 6
 9-89
 DAS 21
 9-13
 DEC 22 2015

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Item ID: D205-563-041

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Dual Cargo Mirror Installation

Start Date: 12/22/2015 Start Qty: 2.00

2

Cust Item ID:

Required Date: 12/22/2015 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

NR1

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00				2	DAS 28 9-89	JAN 04 2016	
Quality Control									
130	Packaging	0.00							
130									
Packaging	Memo	0.00				2	DAS 28 9-89	JAN 04 2016	
Packaging	Identify and pack for shipping as per PPD205-563-041 LOCATION: FG010								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00				MCJ		JAN 05 2016	
Quality Control									

MCJ

JAN 05 2016

Picklist Print

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Parent Item: D205-563-041

D205-563-041

Parent Item Name: Dual Cargo Mirror Installation

Start Date: 12/22/2015

Required Date: 12/22/2015

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:I Removed Manufacturing 05-11-01 JLM
AS PER ECN 10-611 10-09-07 JLM VERIFIED
BY:DD
10.11.22 AS PER ECN10-642 DD VERF:JLM

IPP REV:J

IPP rev:K

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3439-101		Manufactured	No			110	Each	20.0000	2	4		9-89	
D3439-101									**				
Mirror Assembly 8"													
	DAS 28 9-89												
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FG				2					
				103697				2					
				ST383				18					
				115883				3					
				125449				15					
D2161-205		Manufactured	No			110	Each	2.0000	1	2			
D2161-205									**				
Mirror Bracket, 205													
	DAS 28 9-89												
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST194				2					
				110373				2					

DEC 22 2015

Picklist Print

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Parent Item: D205-563-041

D205-563-041

Parent Item Name: Dual Cargo Mirror Installation

Start Date: 12/22/2015

Required Date: 12/22/2015

Start Qty: 2.00

Required Qty: 2.00

MS27039-1-08

Purchased

No

110

Each

480.0000

4

8

MS27039-1-08

Screw

Location

Loc Qty

Loc Code

CA

96

m128636

96

FP001

275

m128636

275

GA

2

125654

2

ST281

107

m128636

107

DAS
28
9-89

DAS
6
9-89

DAS
27
9-89

DEC 22 2015

REF. ONLY

4.0 PARTS LIST

Qty 562 -041	Qty 563 -041	Qty 580 -041	Part Number	Description
X			D204-562-041	DUAL MIRROR INSTALLATION
	X		D205-563-041	DUAL MIRROR INSTALLATION
		X	D212-580-041	DUAL MIRROR INSTALLATION
2	2	2	D3439-101	MIRROR (WAS D2011-103)
1			D2161-204	MIRROR BRACKET
	1		D2161-205	MIRROR BRACKET
		1	D2161-212	MIRROR BRACKET
*2	*2	*2	D3015-3	LOCKNUT
*2	*2	*2	AN960JD516	WASHER
		8	MS20426AD3-4	RIVET, COUNTERSUNK
		4	D4164-041	NUT PLATE ASSEMBLY
4	4	4	MS27039-1-08	SCREW

* PARTS ARE INCLUDED WITH D3439-101 MIRROR

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Revision: **B**

Date: 12.06.13